



D2069

FINISH: POWDER COAT
CRINKLE BLACK

MAT'L: 2024-T3 .063 THICK
QQ-A-250/4

A

REVISION		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DATE		DART		DART AERO ACCESSORIES INC.		VANCOUVER CANADA	
APPROVED		BASIC CODE		DIA. DASH NO.		DRAWN		DESIGN		TITLE		REV.	
DESCRIPTION		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		STRESS		CHECKED		CODE		DWG NO.	
OF		BASIC CODES		B=MS20470AD BB=MS20426AD		CLIENT		SCALE		SHT		OF	
CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES - .XX ± .030 2. ANGLES XXX ± .010 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		1:2		1		1		1	
REPORT ALL DISCREPANCIES - DO NOT SCALE													



2

1